

COMBINED DECLARATION, POWER OF ATTORNEY

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and joint inventors of the subject matter which is claimed and for which a patent is sought on the invention entitled:

BALL NUT AND METHOD OF HIGH VOLUME MANUFACTURING OF SAME

the specification of which (check only one item below):

[X] is attached hereto.

() was filed as United States application Serial No. _____ on _____, and was amended on or through _____ (if applicable).

[] was filed as PCT international application Number _____ on _____, and was amended under PCT Article 19 on _____ (if applicable).

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, §1.56.

I hereby claim foreign priority benefits under Title 35, United States Code, § 119(a)-(d) or § 365(b) of any foreign application(s) for patent or inventor's certificate or § 365(a) of any PCT international application(s) which designated at least one country other than the United States of America, listed below and have also identified below, by checking the box, any foreign application for patent or inventor's certificate, or PCT international application(s) having a filing date before that of the application on which priority is claimed:

Prior Foreign/PCT Application(s) and any Priority Claims Under 35 U.S.C. §119:

Priority Claimed

(Number)	(Country)	(Day/Mo/Yr Filed)
----------	-----------	-------------------

() ()

Yes	No
-----	----

(Number)	(Country)	(Day/Mo/Yr Filed)
1	USA	01/01/2000
2	USA	01/01/2000
3	USA	01/01/2000
4	USA	01/01/2000
5	USA	01/01/2000
6	USA	01/01/2000
7	USA	01/01/2000
8	USA	01/01/2000
9	USA	01/01/2000
10	USA	01/01/2000
11	USA	01/01/2000
12	USA	01/01/2000
13	USA	01/01/2000
14	USA	01/01/2000
15	USA	01/01/2000
16	USA	01/01/2000
17	USA	01/01/2000
18	USA	01/01/2000
19	USA	01/01/2000
20	USA	01/01/2000
21	USA	01/01/2000
22	USA	01/01/2000
23	USA	01/01/2000
24	USA	01/01/2000
25	USA	01/01/2000
26	USA	01/01/2000
27	USA	01/01/2000
28	USA	01/01/2000
29	USA	01/01/2000
30	USA	01/01/2000
31	USA	01/01/2000
32	USA	01/01/2000
33	USA	01/01/2000
34	USA	01/01/2000
35	USA	01/01/2000
36	USA	01/01/2000
37	USA	01/01/2000
38	USA	01/01/2000
39	USA	01/01/2000
40	USA	01/01/2000
41	USA	01/01/2000
42	USA	01/01/2000
43	USA	01/01/2000
44	USA	01/01/2000
45	USA	01/01/2000
46	USA	01/01/2000
47	USA	01/01/2000
48	USA	01/01/2000
49	USA	01/01/2000
50	USA	01/01/2000
51	USA	01/01/2000
52	USA	01/01/2000
53	USA	01/01/2000
54	USA	01/01/2000
55	USA	01/01/2000
56	USA	01/01/2000
57	USA	01/01/2000
58	USA	01/01/2000
59	USA	01/01/2000
60	USA	01/01/2000
61	USA	01/01/2000
62	USA	01/01/2000
63	USA	01/01/2000
64	USA	01/01/2000
65	USA	01/01/2000
66	USA	01/01/2000
67	USA	01/01/2000
68	USA	01/01/2000
69	USA	01/01/2000
70	USA	01/01/2000
71	USA	01/01/2000
72	USA	01/01/2000
73	USA	01/01/2000
74	USA	01/01/2000
75	USA	01/01/2000
76	USA	01/01/2000
77	USA	01/01/2000
78	USA	01/01/2000
79	USA	01/01/2000
80	USA	01/01/2000
81	USA	01/01/2000
82	USA	01/01/2000
83	USA	01/01/2000
84	USA	01/01/2000
85	USA	01/01/2000
86	USA	01/01/2000
87	USA	01/01/2000
88	USA	01/01/2000
89	USA	01/01/2000
90	USA	01/01/2000
91	USA	01/01/2000
92	USA	01/01/2000
93	USA	01/01/2000
94	USA	01/01/2000
95	USA	01/01/2000
96	USA	01/01/2000
97	USA	01/01/2000
98	USA	01/01/2000
99	USA	01/01/2000
100	USA	01/01/2000

[] []

Yes	No
-----	----

I hereby claim the benefit under 35 U.S.C. § 119(e) of any United States provisional application(s) listed below.

(Application Number) (Filing Date)

(Application Number) (Filing Date)

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) or §365(c) of any PCT international application(s) designating the United States of America, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT international application(s) in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, §1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application.

Prior U. S. Application(s) or PCT International Application(s) Designating the U.S. for Benefit Under 35 U.S.C. § 120:

(Application Number)	(Filing Date)	(Status: patented, pending, abandoned)
----------------------	---------------	--

[illegible]

POWER OF ATTORNEY:

I hereby appoint the following attorney(s) and/or agent(s) J. Gordon Lewis, Patent Office Registration No. 28735, Andrew R. Basile, Patent Office Registration No. 24753, and William M. Hanlon, Jr., Patent Office Registration No. 28422 as my attorney(s) and/or agent(s), to prosecute this application and to transact all business in the United States Patent and Trademark Office connected therewith.

Send all correspondence to: ANDREW R. BASILE
 Young & Basile, P.C.
 3001 West Big Beaver Road, Suite 624
 Troy, Michigan 48084
 Phone: (248) 649-3333

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under §1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of sole or first inventor HARRY C. BUCHANAN, JR.

Inventor's Signature Harry C. Buchanan Jr.

Date 27 Oct 98 Citizenship U.S.

Residence 1274 TIMBERWYCK COURT, DAYTON, OHIO 45458

Post Office Address (Same as above)

Full name of second joint inventor, if any YAOMIN DONG

Inventor's Signature Yaomin Dong

Date 27 Oct 98 Citizenship CHINA

Residence 1116 ACORN DRIVE, DAYTON, OHIO 45419

Post Office Address (Same as above)

Full name of third joint inventor, if any FREDERICK M. GOERZ

Inventor's Signature Frederick M. Goerz

Date 27 Oct 98 Citizenship U.S.

Residence 4325 TANGENT DRIVE, KETTERING, OHIO 45440

Post Office Address (Same as above)

[] Additional inventors are being named on separately numbered sheets attached hereto.

007027 226600